



Food Manufacture

Health and Safety, COSHH and Fire Awareness

Lesson 5

This course is suitable for everyone working in food manufacture or wanting to work in the industry, it explains the important subjects of health and safety, COSHH and fire awareness

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Safety signs are placed around the factory to help protect peoples safety.



Safety signs are used if there is a risk to health and safety and where the risk can't be removed or reduced to a safe level. This is a requirement of the law.





**There are four
main types of
safety signs:**

1. Prohibition
and fire
2. Mandatory
3. Caution
4. Safe condition



A prohibition sign is red and are used to warn people to stop, prohibition and fire-fighting e.g. stop signs and fire extinguishers.





A mandatory sign is blue and will tell people what the mandatory action is e.g. to wear PPE.



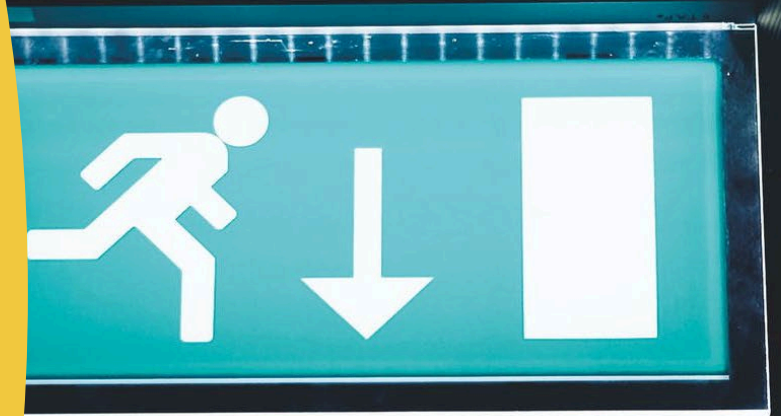


A caution sign is yellow and is used to warn people caution risk of danger e.g. risk of collision and warning signs.





A safe condition sign is green and is used to inform people of a safe point e.g. first aid point and emergency exits.





Signage is:

- Clear and to the point
- Legible
- Pictograms should be used
- Use of appropriate language
- Some signage should be illuminated e.g. fire exit



A factory is also marked with safe walkways and vehicle areas. One way systems are sometimes used.





Revision Activity 5

What colour is a caution sign?