



Food Manufacture

Packing and Labelling Department

Lesson 2

Become proficient in the packing and labelling department in a food manufacturing environment by completing this course.

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All product packaging should be appropriate for its intended use.

It should be stored in a way that prevents contamination and reduces deterioration.



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Some of the most common types of packaging used in the food industry are:

- Aseptic processing

 keeps food
 sterile
- Trays foil, plastic or cardboard
- Bags
- Boxes
- Cans
- Cartons
- Bottles glass or plastic



The purchase of packaging materials should be completed with the help of the supplier.

The supplier should be made aware of any conditions which the packing is going to be used so they can confirm if it is suitable.





A packaging specification can be used for the supplier it would include:

- Contact with the food e.g. consider the barrier layer
- Characteristics of the food e.g. high fat content could increase migration of chemicals in the packaging
- Processing conditions e.g. high temperatures
- Customer usage e.g. microwave the product in the packaging



Certificates of conformity are used to prove the packaging complies with food safety legislation and is suitable for its intended use



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Materials which are used for liners for containers, covers for work in progress or bags for prepared ingredients are visually distinctive as they could themselves be a source of contamination

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An appropriate colour is used contrasting to the product which is made of a material which is resistant to tearing.





Any obsolete packaging and labels should be handled appropriately to prevent them being used accidently





A food factory will have:

- A mechanism to prevent use of obsolete packaging
- A mechanism for the control and disposal of obsolete packaging
- Procedure for the disposal of obsolete printed materials



Revision Activity 2

What information is included on a packaging specification for the supplier to consider?