



Food Manufacture

Palletising

Lesson 2

Master the role of palletising in food manufacture, paying particular attention to the importance of health and safety, by completing this course.





**There are three
main types of
pallets:**

- 1. Wooden**
- 2. Plastic**
- 3. Cardboard**





Wooden Pallets

- Strong and suitable for heavy goods.
- Reusable.
- Less expensive than plastic pallets and easily available.
- Cannot be used in high risk areas inside the factory near open product as it could be a foreign body risk.
- Best used to distribute packed finished products.



Plastic Pallets

- Anti-slip surface and high loading capacity.
- Reusable.
- They are lightweight.
- Resistant to corrosion, humidity and easily cleaned.
- They are more expensive than wooden pallets.
- They can be used inside the factory near open product.
- Best used to store ingredients and products inside the factory.



Cardboard Pallets

- Lightweight and recyclable.
- Low cost but only for single use.
- Not suitable for heavy goods.
- Break in humid conditions.
- Not suitable for food factories as they are not strong enough and are a potential foreign body risk.



Revision Activity 2

Name two features of a plastic pallet?