



Food Manufacture

# Palletising

## Lesson 5

Master the role of palletising in food manufacture, paying particular attention to the importance of health and safety, by completing this course.





Once a pallet of product has been secured it must be labelled with the correct information about the product and then it can be moved to its designated area.





**The two most  
effective ways  
of moving  
pallets are with  
a pallet truck or  
a forklift truck.**



Only operatives who are trained on these devices can operate them safely. The training department will keep documented evidence of all the trained operatives.





A pallet truck can  
be hand operated or  
electric powered.







**A pallet truck is used to move pallets on a ground level and is useful in smaller spaces.**





A forklift truck is used to move pallets from storage at a height as it can lift pallets as well as move them.







A forklift truck can be useful to move pallets if there is a large distance for the pallet to be moved. The pallet must be securely fixed onto the forklift truck.







**Some food factories are fully automated where robots are used to stack pallets and move pallets on to the desired location following a programmed system. This is the food factory of the future where the safety of pallets is not compromised.**



Pallets of product are either stored in the appropriate storage conditions until they are required or moved straight onto distribution vehicles to fulfil orders.





# Revision Activity 5

**What are the two most effective way of moving a pallet in a food factory?**